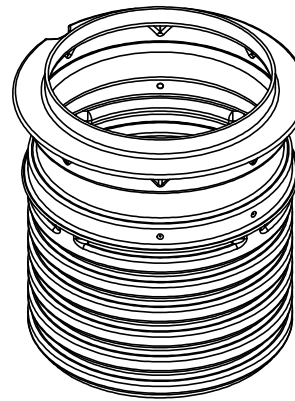
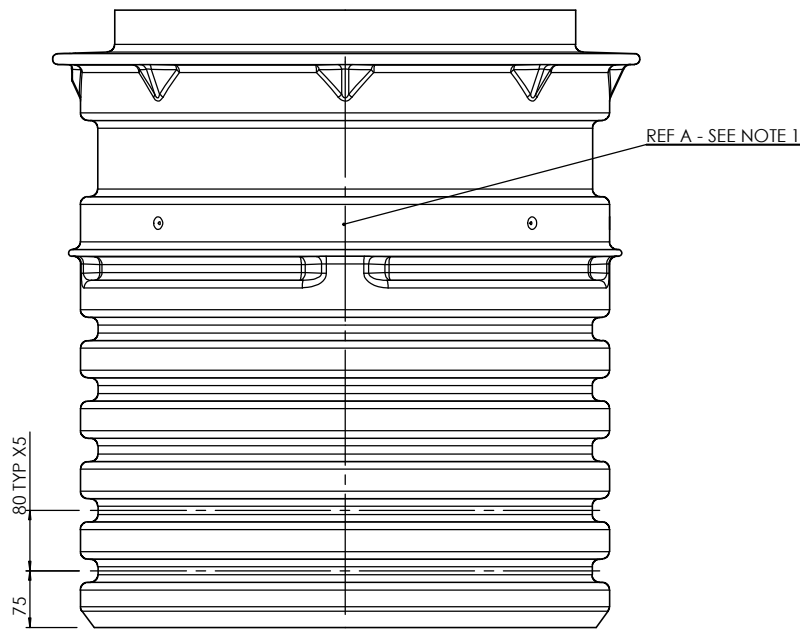


SECTION A-A



NOTE:
1. DATE STAMP, MATERIAL AND RECYCLABILITY LOGO TO BE INCLUDED ON BODY, SEE REF A FOR LOCATION

Wall Thickness 9mm +2mm
Undimensioned Radii 5mm
Tolerance To DIN16901 160A
Connection ports should be moulded to ABS TI-324

UNLESS OTHERWISE STATED DIMENSIONS ARE IN MILLIMETERS				Tolerances machined dimensions to DIN 7186 m							Nominal Size		PROJECTION METHOD			
				Deviation							SCALE:		TYPE:			
				±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	1:1	2:1	ISO 128			
14				Material:							LUPOLEN 4021K RM BLACK		N.T.S.		WGT: 20.30KG	
13				Raw Material No.:												
12				Checked:							DATE:		MICHAEL BURKE		TITLE	
11				Drawn:							DATE:		COLIN CONLON		RISER 600MM	
10				Product Center:							IEM					
09				Checked:							DATE:		MICHAEL BURKE		TITLE	
08				Drawn:							DATE:		COLIN CONLON		RISER 600MM	
07				Product Center:							IEM					
06																
05																
04																
03																
02																
01																
No.				Mod No.				Mod Des.				Date/Name				
											SULZER		DRAWING NUMBER		4 288 5053 - 00	
													CAD CODE: L\		42885053	